

Work Order ID 66851

Monday, February 28, 2011 1:52:05 PM



Ship today

Page 1

Item ID: D3183-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearing Assembly

Start Date: 2/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/28/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

MNF

Date:

1-02-28

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3183

Rev C1

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

ES 11/02/28 ①

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

S. Ma 1/28

⑦

150

0.00



Identify as per dwg & Stock Location: 23p

Packaging

Memo

0.00

Packaging

11/12/28 ⑩

Work Order ID 66851

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Item ID: D3183-045

Accept



Setup Start



Revision ID:

Item Name: Bearing Assembly

Stop



Start Date: 2/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/28/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/28

mf
11-02-28

Picklist Print

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Work Order ID: 66851



Parent Item: D3183-045



Parent Item Name: Bearing Assembly

Start Date: 2/28/2011

Required Date: 2/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 04.02.18 [New issue] KJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-9



Cap

Manufactured

No

Each

10.0000



1

SB 11/02/28

Location

Loc Qty

Loc Code

ST236

10

58327

1

65900

9

1

D3183-5



Bearing

Manufactured

No

110

Each

23.0000



1

SB 11/02/28

Location

Loc Qty

Loc Code

ST236

23

47606

1

52135

2

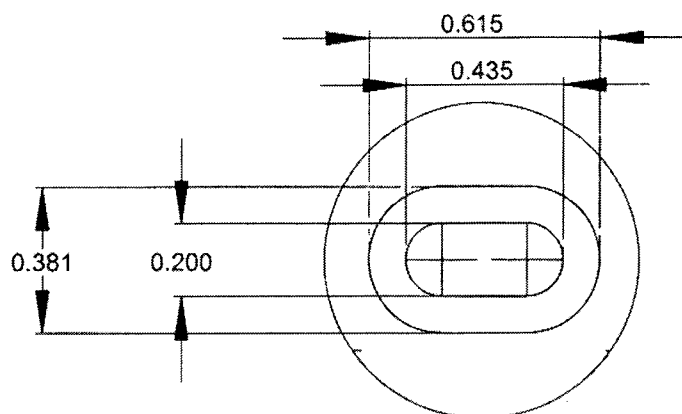
64125

20

1



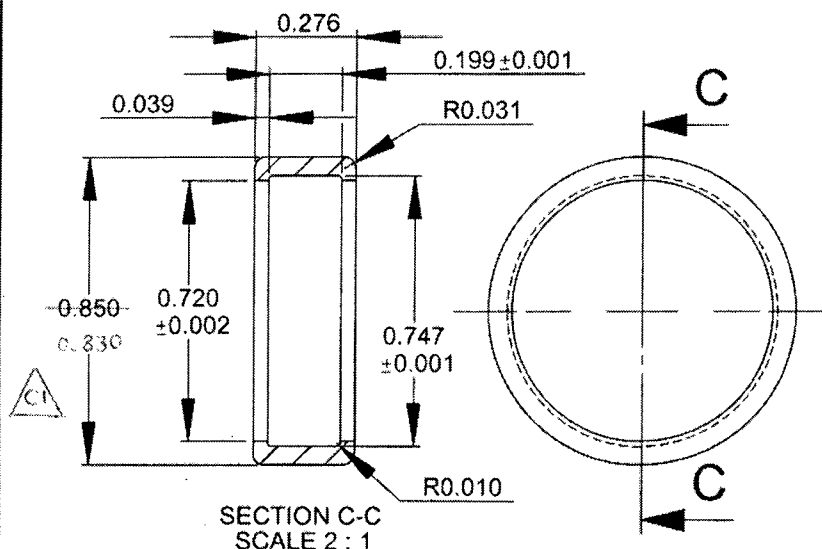
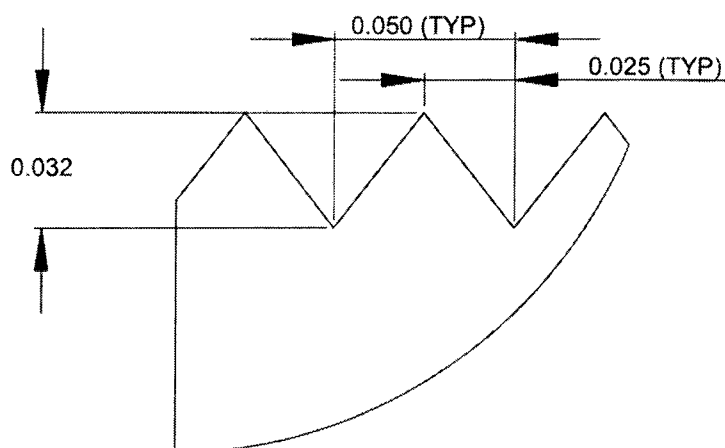
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



RELEASED
04.03.01

DEO ATTACHED

DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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